

## IsoCast AT303

IsoCast AT303 is a pourable, two- component, soft elastomer. Its low durometer hardness and low viscosity makes this product ideal for medical and athletic applications. Because of the slow rise in viscosity during cure, this elastomer is recommended for thin section parts and intricate molds.

\*Values given are not intended to be used in specific preparation

### Component Properties

Color - ISO	Clear w/Yellow Tint
Color - POL	Grey
Specific Gravity - 74°F, ISO	0.990
Specific Gravity - 74°F, POL	1.020
Viscosity - ASTM D-2196 - 74°F, ISO	7000 cps
Viscosity - ASTM D-2196 - 74°F, POL	1300 cps

### Reactivity Profile

Ratio by Weight - ISO:POL	60:100
Pot Life - 100g	2 Minutes
Gel Time - 200 gram sample, 74°F	4 - 6 Minutes
Demold Time	24 Hours
Full Cure	24 Hours

### Typical Physical Properties

Hardness - ASTM D2240 - Shore OOO	75 Shore OOO
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## RECOMMENDED HANDLING INSTRUCTIONS

### STORAGE

### SAFETY

-Refer to the product SDS for all relevant safety information.

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Since Seller exercises no control over Buyers application or use of the product manufactured by Seller ("product") and since materials used with the product may vary, it is understood that:

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- Reported laboratory test results of the color stability in no way relates to the actual performance upon exposure to light sources. Since all aromatic urethanes experience color degradation upon ultraviolet light exposure, Seller shall not be liable for any damages resulting from ultraviolet light color degradation of any aromatic urethane systems manufactured or sold by Seller.
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